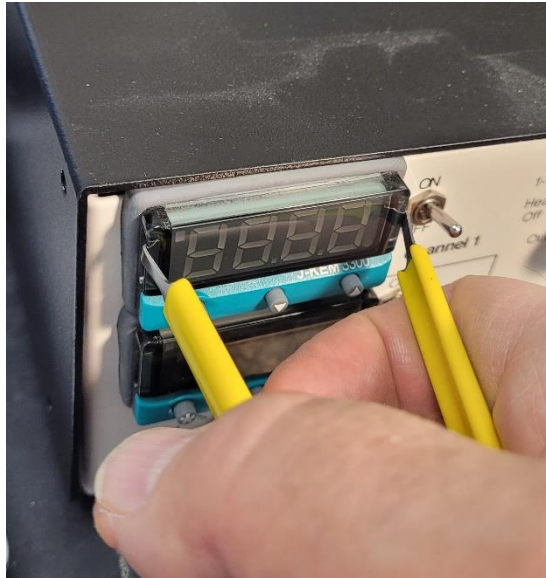


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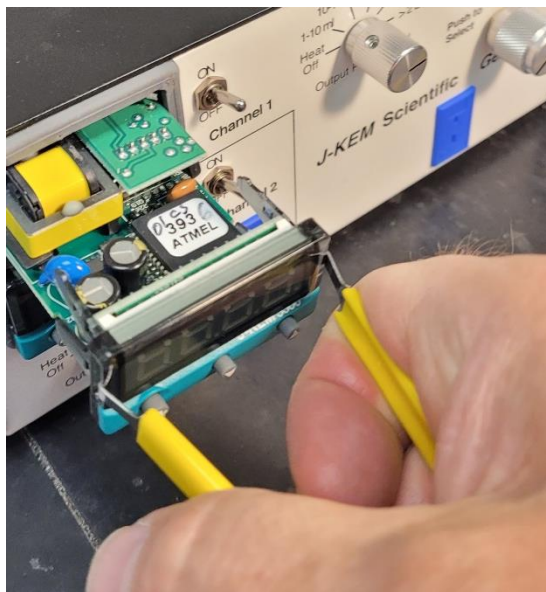
J-KEM® Scientific, Inc.
858 Hodiament Ave.
St. Louis, MO 63112
(314) 863-5536
Fax (314) 863-6070
E-Mail: jkem911@jkem.com

**Instructions for Changing
the Meter Keypad
on J-KEM Controllers**

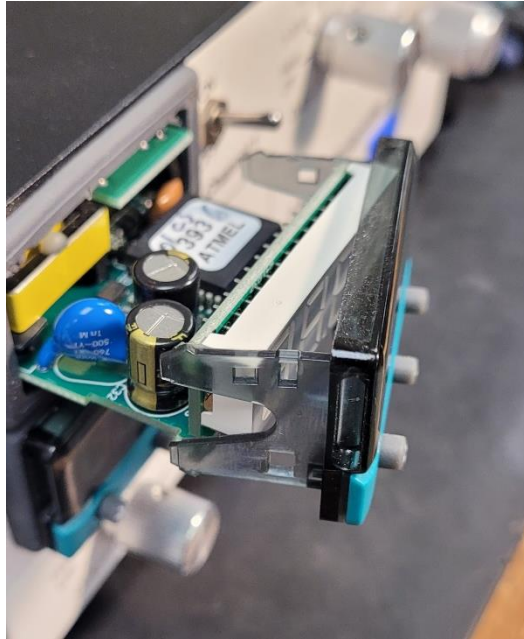
Using the meter puller that was provided, pull the meter out from the meter case.



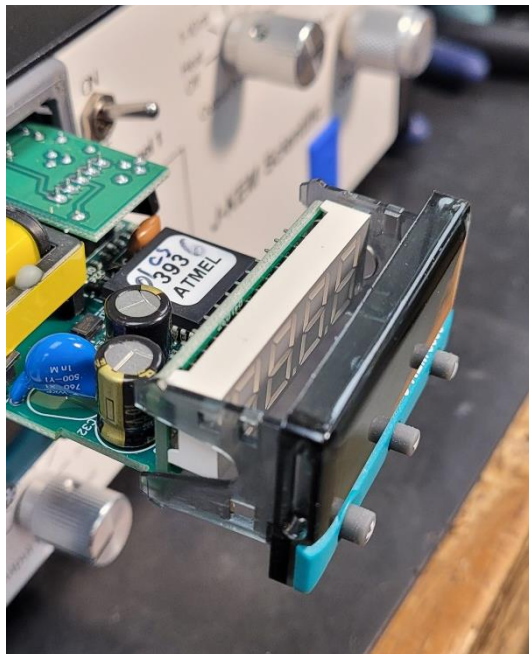
It is not necessary to remove the meter completely from the meter case. It is only necessary to pull it out far enough to access the sides of the keypad.



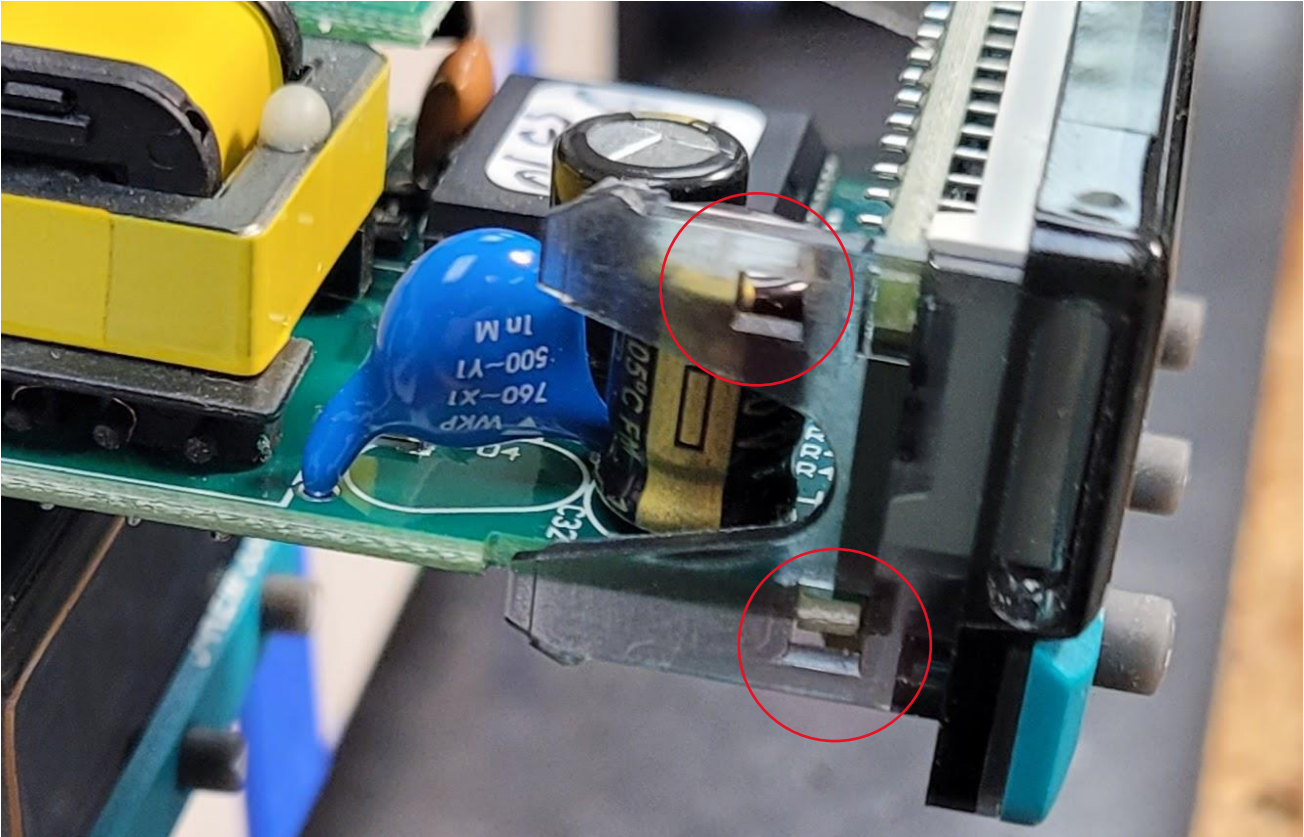
Gently pull the two tabs on each side on the keypad to release it from the meter.



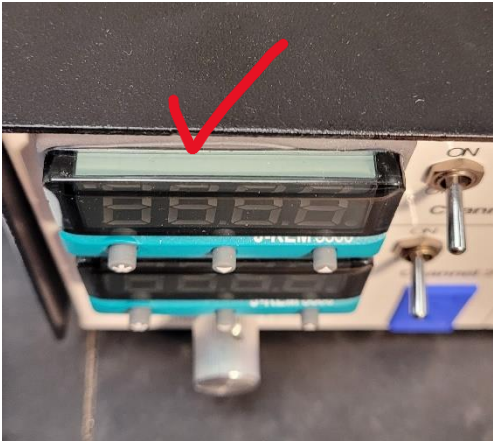
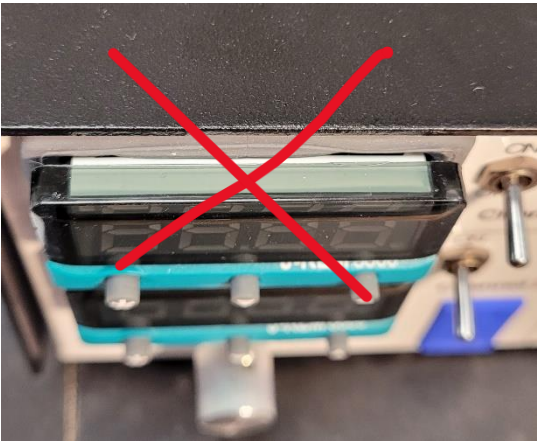
Align the new keypad with the front of the meter. Flex the sides of the keypad to allow it to slide into place.



Ensure that the 2 holes on each side engage with the tabs on the meter.



Firmly press the front of the meter until it rests against the rubber gasket.



Turn on the controller and verify that all three buttons are operable.